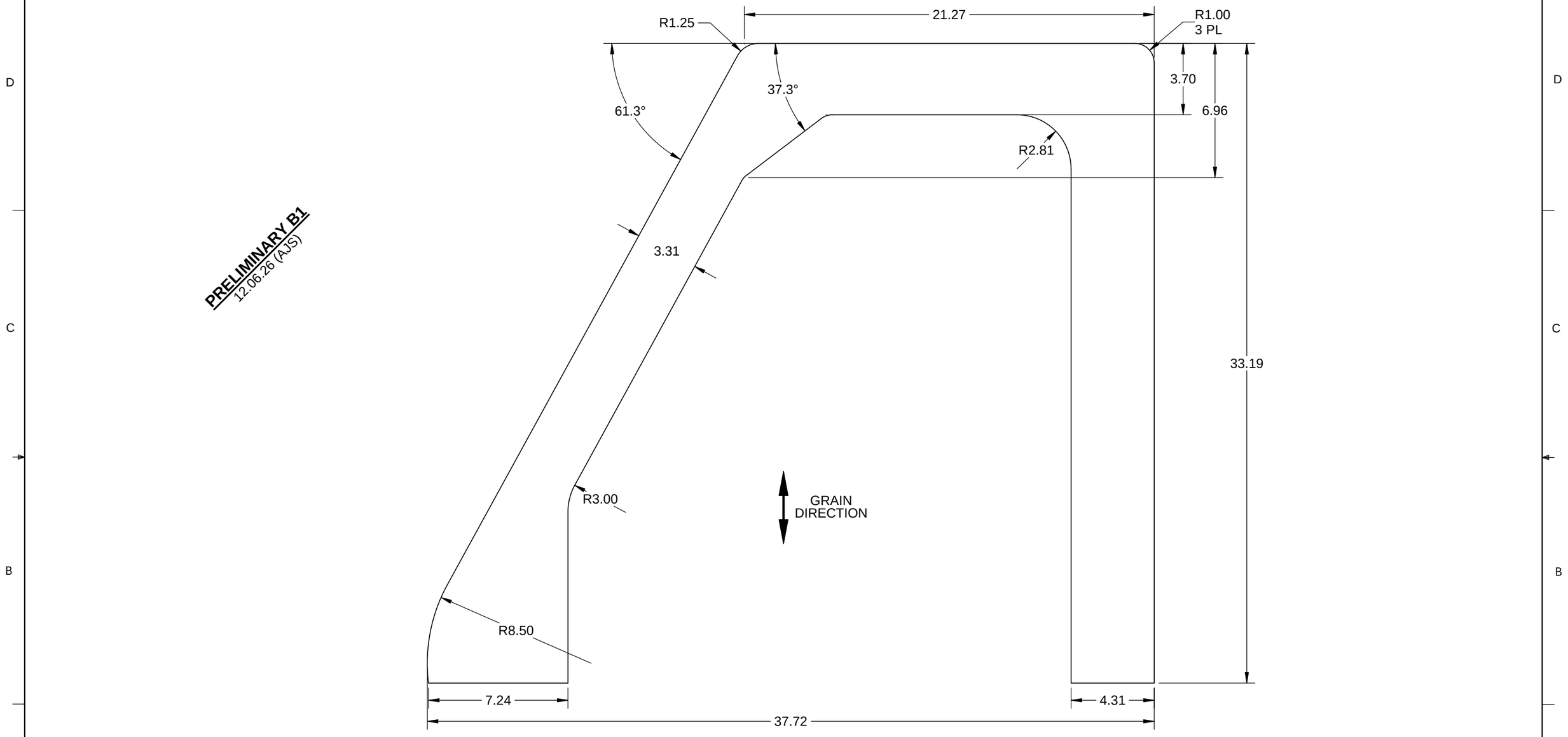

PRELIMINARY B1
12.06.26 (AJS)

NOTES:
1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.032 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.032
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 1.06 lbs
8) ALL DIMENSIONS AND FEATURES NOT SHOWN TO BE DEFINED PER DRAWING FILE "D4503-1-REVPB1.DXF"
9) FORM PART TO FINAL SHAPE AT NEXT ASSY

D4503-1 UPPER DOOR SKIN

REV.	DESCRIPTION	BY	DATE
PB1	PRELIMINARY: COMPLETE REDESIGN	AJS	12.06.26
A	NEW ISSUE	AJS	12.03.02

DESIGN	AJS	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO. D4503	REV. PB1
MFG. APPR.			SHEET 1 OF 1
APPROVED		TITLE UPPER DOOR SKIN	SCALE NTS
DE APPR.			
DATE	12.06.26		

COPYRIGHT © 2012 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.